



CUSTOM PRODUCTS & SERVICES INC.

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"YOUR SOURCE FOR WORKPLACE SOLUTIONS"

PNEUMATIC TOOLS FOR INDUSTRIAL APPLICATIONS

CABLE CUTTING - AUTOMOTIVE & AEROSPACE ASSEMBLY - CRIMPING



INDUSTRIAL - MEDICAL - ELECTRONICS - EDUCATIONAL - GOVERNMENT

CALL TOLL-FREE: 888-444-1202

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SQUEEZE-EZE™ POWER PACKS

SP-01P with Optional jaw



SP-01P Squeeze-Eze™ Power Pack

This tool can develop 575 lbs. of force @ 80 psi and is designed to be used with the jaw sets listed below. The tool is small (5 1/2" long x 1 1/2" diameter), lightweight (11 oz) and can be operated at air pressures of 60-100 psi. A built in adjusting screw controls the opening of the jaw.

All power packs sold less jaws. Order jaws separate.

A foot operated model is available (SP-01PF) which includes two (2) 5 foot air hoses and hex keys. Optional WS-2000 work station, A-202 bench stand and 105 four way footswitch are available.

SP-02P Squeeze-Eze™ Power Pack

SP-02P is designed to use the identical jaws as the SP-01P, but delivers considerably more power for tougher applications. Made of durable aluminum, the tool is small (5 1/2" long x 1 3/4" diameter), lightweight (13 oz) and can be operated at air pressure of 60-100 psi (850 lbs. of cutting force). Will cut up to 0.10" soft steel wire.

A foot operated model is available (SP-02PF) which includes two (2) 5 foot air hoses and hex keys. Optional WS-2000 work station, A-202 bench stand and 105 four way footswitch are available.

As with the SP-01P, the SP-02P uses the jaw sets listed below.

Jaws are optional. Order separate.

SP-02PF with Optional Jaw



SM-100 Robotic/Automatic Power Pack with Optional Jaw

The SM-100 is designed to use the same jaws as the SP-01P and the SP-02P power packs. Light weight (12 oz.), small (4.38" long x 1 1/2" diameter), this dynamo fits most robotic and automatic needs. The SM-100 can use air pressure of 60-100 psi and develops a cutting force of 800 lbs.

Jaws are optional. Order separate.

CD-1\CD-1



Max. Soft Wire	0.06" (1.52 mm)
Semi-Flush Rise CD-1	.007" (0.18 mm)
Flush Cut CD-11	
Angle	45°
Length of Cut	0.43" (11 mm)
Max. Tip Opening	0.20" (5.08 mm)

CD-3\CD-3\CD-3CH



Max. Wire	0.05" (1.2 mm)
Semi-Flush Rise CD-3	.007" (0.18 mm)
Flush Cut CD-31	
Angle	15°
Length of Cut	0.83" (21 mm)
Max. Tip Opening	0.30 (7.63 mm)

CD-4CH



Max. Soft Wire	0.08" (2.03 mm)
Semi-Flush Cut	Center Cut
Angle	N/A
Length of Cut	0.50" (12.7 mm)
Max. Tip Opening	0.19" (4.83 mm)

PGC-2\PGC-2CH



Plastics Only	Soft
Type of Cut	Flush Cut
Angle	Straight Cutter
Length of Cut	1" (25 mm)
Max. Tip Opening	0.44" (11.18 mm)

FS-1\FS1CHFS-1-CARBIDE



Filament shears for cutting fine wire, nickel ribbon or soft wire of any metal up to 0.13" diameter (3.3 mm). Jaws are 0.75" (19 mm) long. Maximum tip opening 0.21" (5.3 mm).

SJ-1A



For use as a holding pliers or can be machined to suit special requirements for cutting, crimping or holding. Jaws are 0.30" (7.62 mm) thick. Maximum tip opening 0.39" (9.90 mm).

SQUEEZE-PLIERS™ JAW AND HOUSING ASSEMBLIES

Each assembly comprises a pair of moveable jaws pivoted in one end of an aluminum housing that screws (hand tight) onto the threaded stem of any power pack in the SP-002 to SP-008 series. Rollers at the inside edges of the jaws are squeezed together as the cam moves forward under air-pressure.

Replacement jaws may be ordered separate from housing.

Movement of the jaws is the same for all power-packs; the only difference is more power is developed with the larger diameter packs. The most powerful actuator can be used on the lightest work without harm to cutting edges because cams and jaws are constructed so that cutting edges never meet. The jaws can easily be reversed in the housing to permit either right-hand or left-hand operation.

All jaws are made of hardened tool steel. As with all jaws, special tools can be engineered and manufactured upon request.

B-SERIES—STRAIGHT CUTTING JAWS

Hardened and ground for semi-flush cutting of mild wire up to 0.25". Cutting edges are parallel with axis of housing actuator.



Catalog No.	B-31	B-32	B-33	B-35
Housing Length	4.18" (106.25 mm)	4.18" (106.25 mm)	4.18" (106.25 mm)	4.18" (106.25 mm)
Overall Length	5.90" (149.9 mm)	5.29" (134.4 mm)	5.90" (149.9 mm)	4.92" (125 mm)
Weight	1 lb. 8 oz.	1 lb. 6 oz.	1 lb. 8 oz.	1 lb. 6 oz.
Diameter	1.72" (43.69 mm)	1.72" (43.69 mm)	1.72" (43.69 mm)	1.72" (43.69 mm)
Length of Cut	1.6" (40.64 mm)	1.04" (26.42 mm)	1.6" (40.64 mm)	0.75" (19.10 mm)
Max. Opening	0.68" (17.27 mm)	0.49" (12.45 mm)	0.68" (17.27 mm)	0.31" (7.91 mm)
Cutting Edge	Side Cut	Side Cut	Center Cut	Center Cut

D-SERIES—DIAGONAL CUTTING JAWS

Semi-flush cutter, set at an angle of 25° or 45° to allow access to vertical screws, wires, etc.



Catalog No.	D-31	D-33	D-4
Housing Length	4.18" (106.23 mm)	4.18" (106.23 mm)	4.18" (106.23 mm)
Overall Length	4.68" (118.75 mm)	4.68" (118.75 mm)	4.68" (118.75 mm)
Weight	1 lb. 5 oz.	1 lb. 5 oz.	1 lb. 5 oz.
Diameter	1.72" (43.69 mm)	1.72" (43.69 mm)	1.72" (43.69 mm)
Length of Cut	0.43" (10.92 mm)	0.86" (21.84 mm)	0.74" (18.75 mm)
Max. Opening	0.31" (7.81 mm)	0.62" (15.63 mm)	0.43" (10.94 mm)
Angle	45°	25°	25°

SQUEEZE-PLIERS JAW AND HOUSING ASSEMBLIES (cont.)

All of these jaws are designed to perform for extended periods on the production line. Coupled with a large selection of power packs, these jaw and housing assemblies will handle the toughest assignment.

Replacement jaws may be ordered separate from housing.

Our team of engineers can design and manufacture jaws that more specifically meet the needs of your production line.



A-3 JAW AND HOUSING

These jaws, made of unhardened tool steel can be used as holding-pliers or can be machined to meet special requirements for holding or cutting.

E-SERIES—CABLE CUTTING JAWS

The E-series of jaws was designed with a brass anvil on one side and a cutting jaw on the other. These jaws are ground to cut rubber hose, plastic tubing, ribbon cable and soft, shielded copper cable.



SA-2000 CABLE CUTTER JAW

Catalog No.	SA-2000
Housing Length	4.18" (106.25 mm)
Overall Length	7" (177.8)
Weight	2 lb. 2 oz.
Diameter	1.72" (43.69 mm)
Length of Cut	N/A
Maximum Opening	5/8" Copper Cable



Catalog No.	E-3	E-4
Housing Length	4.18" (106.25 mm)	4.18" (106.25 mm)
Overall Length	5.9" (149.9 mm)	6.89" (175 mm)
Weight	1 lb. 6 oz.	1 lb. 8 oz.
Diameter	1.72" (43.69 mm)	1.72" (43.69 mm)
Length of Cut	1.48" (37.5 mm)	2.72" (69.05 mm)
Maximum Opening	0.44" (11.18 mm)	1" (25.4 mm)

P-SERIES –PLASTIC GATE CUTTING JAWS

These type of jaws are used only for plastic cutting.

Cutting of steel will nick the cutters.

For other plastic gate cutting tools refer to our Plastics catalog.



Catalog No.	PGC-4	PGC-4-30	PGC-4-45	PGC-4-60	PGC-4-90
Housing Length	4.18" (106.25 mm)	4.18" (106.25 mm)	4.18" (106.25 mm)	4.18" (106.25 mm)	4.18" (106.25 mm)
Overall Length	5.41" (137.5 mm)	6.26" (168.3 mm)	6.26" (168.3 mm)	6.03" (153.4 mm)	5.56" (141.2 mm)
Weight	1 lb. 5 oz.	1 lb. 6 oz.	1 lb. 6 oz.	1 lb. 5 oz.	1 lb. 6 oz.
Diameter	1.72" (43.75 mm)	1.72" (43.75 mm)	1.72" (43.75 mm)	1.72" (43.75 mm)	1.72" (43.75 mm)
Length of Cut	0.86" (21.88 mm)	1.16" (29.62 mm)	1.12" (28.49 mm)	1.15" (29.25 mm)	1.16" (29.50 mm)
Maximum Open	0.62" (15.63 mm)	0.82" (20.83 mm)	0.70" (18.02 m)	0.65" (16.65 mm)	0.51" (12.93 mm)
Cutting Angle	25°	30°	45°	60°	90°

SQUEEZE-PLIERS™ POWER PACKS

This group of air-opened hand tools comprises five actuators that can be used interchangeably with any of the jaw sets described on pages 4 and 5. Standard power packs have a stroke of 1-1/2" and may be operated at 60-100 psi. For hand operation each pack is furnished with a lever controlled internal air valve and a 5' air hose. The actuators can be furnished for foot-operation by designating the suffix "F" in the part number (i.e. SP-002F). This style does not have the lever operated air valve, but instead has 2 - 1/8" ports in the rear of the pack for connection to a footswitch or solenoid. Two 5' air hoses are supplied with "F" models, and an optional 4-way footswitch is available (Model #105) if required.



SP-002F SHOWN

SP-002/SP-002F

LENGTH	4" (100.00 mm)
WEIGHT	1 lb.
DIAMETER	1.72" (43.75 mm)
CFM @ 30 STROKES/MIN	0.09 cfm
CLOSING FORCE @ 80 PSI	Finish—1120 lbs.
CAM	Hexagon
MATERIAL	Aluminum



SP-003/SP-003F

LENGTH	4" (100.00 mm)
WEIGHT	1 lb. 7 oz.
DIAMETER	2.22" (56.25 mm)
CFM @ 30 STROKES/MIN	0.16 cfm
CLOSING FORCE @ 80 PSI	Finish—2000 lbs.
CAM	Hexagon
MATERIAL	Aluminum



SP-004/SP-004F

LENGTH	4" (100.00 mm)
WEIGHT	1 lb. 8 oz.
DIAMETER	2.46" (62.50 mm)
CFM @ 30 STROKES/MIN	0.20 cfm
CLOSING FORCE @ 80 PSI	Finish—2400 lbs.
CAM	Hexagon
MATERIAL	Aluminum



SP-006/SP-006F

LENGTH	4" (100.00 mm)
WEIGHT	2 lb. 6 oz.
DIAMETER	3.19" (81.25 mm)
CFM @ 30 STOKES MIN	0.35 cfm
CLOSING FORCE @ 80 PSI	Finish—3200 lbs.
CAM	Hexagon
MATERIAL	Aluminum

Closing force depends upon jaws used and mechanical advantage

SQUEEZE-PLIERS™ POWER PACKS (cont.)

DOUBLE-STAGE POWER PACKS

Our most powerful series of power packs. Ergonomically designed portable hand cutters, these tools eliminate the need for messy hydraulic hand tools. These cutting and degating tools feature a two stage air cylinder design. Easily held by hand, these power packs can also use our tool balancer or bench stand mounting brackets.

These tools use the jaw sets shown on pages 4 and 5.

The actuators can be furnished for foot-operation by designating the suffix “F” in the part number (i.e. SP-008F). This style does not have the lever operated air valve, but instead has two 1/8” ports in the rear of the pack for connection to a footswitch or solenoid. Two 5’ air hoses are supplied with “F” models, and an optional 4-way footswitch is available (Model No. 105).

SP-005/SP-005F



LENGTH	5.63" (142.87 mm)
WEIGHT	2 lbs. 2 oz.
DIAMETER	2.5" (63.5 mm)
CFM @ 30 STROKES/MIN	0.35 cfm
CLOSING FORCE @ 80 PSI	Finish– 3500 lbs.
CAM	Hexagon
MATERIAL	Aluminum

SP-008/SP-008F



LENGTH	5.63" (142.87 mm)
WEIGHT	2 lb. 2 oz.
DIAMETER	2.88" (73.02)
CFM @ 30 STROKES/MIN	0.55 cfm
CLOSING FORCE @ 80 PSI	Finish—5000 lbs.
CAM	Hexagon
MATERIAL	Aluminum

SPECIALITY TOOLS FOR ALL INDUSTRIES—AUTOMOTIVE, AEROSPACE, MARINE

Innovation in pneumatic production tools. Our standard line of tools is augmented by special tools made to the specific need of your production line. Automotive hinge pin tools, Oteker® clamp tools, and harness crimping tools are only a small example of special tools designed and manufactured to solve an opportunity on the production line.

Let CPS work with your production line to help increase productivity, reduce injuries and eliminate fatigue. All of this adds profit to your line and provides a quick ROI.

BUILD-TO-ORDER HOSE CLAMP TOOLS

CLAMPMASTER™ SERIES

Clampmaster™ series of tools feature power packs ranging from SP-01P to SP-003. These, combined with the special jaws can manipulate a wide variety of hose clamps (1/4" up to 3").

Our SM-300 and SM-350 are standard tools and fill 80% of all hose clamp needs.

A complete model listing and specially engineered tools are available from the factory.

SM-300

CTB—Constant tension band clamp tool.

Accepts up to 2.44" clamp

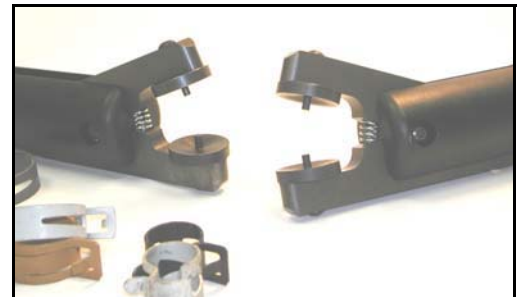


SM-350

Single wire clamp tool. Fits up to 2.68" clamp. Clamp will **NOT TWIST**.



DISC CLAMP TOOL



Pneumatic tools for closing and crimping Oteker® hose clamps are available. Consult factory for this and other specialty tools.

SR-100 SNAP RING TOOL



SNAPMASTER™ SERIES

Snap ring pliers on an air powered tool. Power packs range in size from our MSP-1 to SP-002, and can handle rings from 1/4" diameter to 6" diameter.

Our standard SR-100 Snap ring tool has a jaw opening adjustment screw located at rear of the SP-001—SR power pack.

Jaw sets are hardened tool steel and feature vertical, 45°, 60° or 90° styles for hard to reach into areas.

Contact CPS for complete listing of models.

SPECIALTY TOOLS FOR ALL INDUSTRIES



BALL CRIMP TOOLS—BC-004/BC-006

This tool is used on copper and aluminum tubing. The BC series are hand held crimping tools that push a “ball” on one side of the jaw into a “socket” located on the opposite side. This tool can lock onto the tubing (up to 1/2”), so that the ends may be silver soldered. Model #PO-004 Pinch Tool also available. Call CPS.

This series of tools features our “reverse valve” which means when the tool is “at rest”, the jaws are held in the closed position.

Any of the ball crimp tools are available in a footswitch model (add suffix “F”), and may be ordered with our SP-008 for additional power.

EXT SERIES-LONG REACH TOOLS

The EXT series of long reach tools add length to our standard power packs, allowing the tools to be used in hard to reach areas. Ranging from 2 1/2” to 36”, our extended reach tools can be adapted to any standard cutting or crimping jaw set. In addition, specialty tools can be made for unusual applications.



Specifications	EXT-2.5	EXT-5	EXT-10	EXT-18	EXT-36
Extension Length	2.5” (63.5 mm)	5” (127 mm)	10” (254 mm)	18” (457.2 mm)	36” (914.4 mm)
Extension Weight	1 lb.	1 1/2 lb.	2 lbs.	2 1/2 lbs.	5 lbs.
Overall Tool Lengths	12.5” (317.5 mm)	15” (381 mm)	20” (508 mm)	28” (711.2 mm)	46 “ (1168 mm)



RS-10

ROTO-SCISSORS™ RS-10

The RS-10 is a continuous acting, air operated scissor-style cutting tool. Making 15,000 cuts per minute, this unit can cut a wide variety of materials, from light sheet metal, plastics, fabrics, sail cloth to light carpeting. The unit includes hardened cutting jaws (RRS-10) .

The jaws extend below and in front of the unit so the cutting area is clearly visible and the operator’s hand does not touch the material being cut.

Length	10.5” (266.7 mm)
Weight	1 lb. 12 oz.
Diameter	1.5” (38.1 mm)
Cuts per Min.	15,000
CFM @ 30 strokes min.	22 cfm

SPECIAL TOOLS MADE TO SHOP SPECIFICATIONS.

CALL CPS (888-444-1202 FOR ASSITANCE).

OUR TRAINED STAFF WILL HELP TO MAKE FINDING THE RIGHT TOOL EASIER.

SPECIAL ORDER TOOLS AND JAWS

Our engineering staff spends a great deal of its time designing and building tools to fill special needs of the industries.

The following is just a small indication of the types of tools recently designed. For your particular needs and pricing contact CPS @ 888-444-1202

METER SEAL CRIMP TOOL

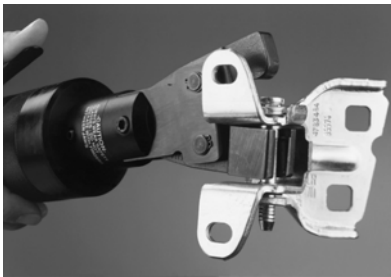
Designed to crimp lead ferrules with impression on both sides of surface. Each die stamp is designed to the customers specifications.

Eliminates manual crimping, forms more positive seal.



PLASTIC TUBE CUTTER

Designed for cutting plastic tubing up to 1/2" diameter with out distorting the tube. Jaw set consists of one "U" shaped bottom jaw to hold tubing in place. The top jaw holds a replaceable razor blade for straight cutting.



PINDRIVER™ SERIES

Designed primarily for automotive door hinge pin installation and removal, this series of tools features our SP-006 or SP-008 power packs. Jaw sets are available for either pin installation (prior to paint shop, at final door assembly), or pin removal (post-paint, body work). All jaw sets are hardened D-2 tool steel.

Pin tools engineered for tailgate, side door and widow hinge pin applications are also available. Contact CPS @ 888-444-1202 for details.



C-SERIES END CUTTING JAWS

Jaw sets have removable inserts for end cutting mild wire up to 1/8" diameter.

Use only SP-002 power packs.



FLATTENING TOOL

Engineered to reduce copper or aluminum tubing to a smaller diameter. Mainly used in the HVAC industry.



F-SERIES JAWS

Intermediate jaws for cutting mild wire up to 0.09". Can be designed for shear cutting.

Use only SP-002 power packs.



STRAP BAND TOOL

Heavy duty, shear cutting jaw designed to cut metal strap banding up to 1".

ERGONOMIC WORK STATIONS AND HOLDERS

This line of ergonomic support systems is for use with any remote power pack or jaw set combination. Helping to relieve the strain and fatigue of hefting a power pack all day, these systems will help improve productivity while eliminating injuries through ergonomic design. The optional tool balancer and tool harness is made for holding the power pack and jaw set in a horizontal position.



WS-2000 ERGONOMIC WORK STATION

The WS-2000 Ergonomic work station is a sturdy support system for use with any of the power packs in our product line. This heavy duty work station features a 36" horizontal, 180° boom, attached to a 48" vertical column with a base that mounts easily to bench tops. The boom can be adjusted vertically higher or lower on the column to suit your specific application.

Also included with the WS-2000 is a balancer trolley that can support either a TB-1, TB-2 or TB-3 tool balancer. (tool balancer is optional). This heavy duty trolley is of ball bearing construction and can support up to 30 pounds, allowing more free space in the work area.

TOOL BALANCER AND HARNESS



TOOL BALANCER

TB-1	TB-2	TB-3
13 oz.	5 lbs	11 lbs

Supports to weight shown

TOOL HARNESS

TH-1	TH-2
Use w/SP-01P-SP-02P	Use w/SP-002-SP-008

The **WS-2000** and **A-202 Series** of work stations and bench stands are designed to be mounted on tables or work stations by either bolting through holes provided or by using CPS part number BC-1 bench clamp.

The A-202 series of bench stands allows the tool to be rotated easily to position the tool for optimum cutting. The bench stand is further designed to be easily integrated onto robotic arms or moving work stations.

REMOTE POWER PACK BENCH STAND

ITEM NUMBER	USE WITH POWER PACK NO.
A-202-1	SP-01PF
A-202-2	SP-02PF and SP-002F
A-202-3	SP-003F
A-202-4	SP-004F and SP-005F
A-201-6	SP-006F
A-201-8	SP-008F



ACCESSORIES



103 (3-Way Valve)

FOOT SWITCHES
For use with all power packs with "F" suffix (i.e. SP-002F)



107 (4-Way Valve)



101-102- Series

AIR HOSES
5,7,10,15 Foot with two 1/8" npt fitting
5,10,15 Foot with one 1/8" npt and one 1/4" npt fitting
10 foot coil hose with 1/8" npt and 1/4" npt fitting



102-10C



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"YOUR SOURCE FOR WORKPLACE SOLUTIONS"